

MODULO 1

ANGOLO DI PRESSIONE 20°

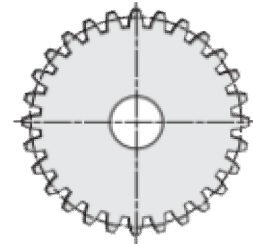
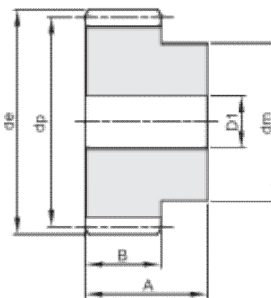
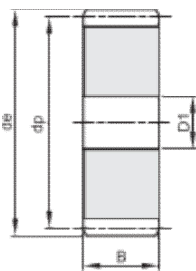
A

25

B

15

Materiale acciaio C45



z	de	dp	dm	D1
12	14	12	9	-
13	15	13	10	-
14	16	14	11	-
15	17	15	12	-
16	18	16	13	-
17	19	17	14	-
18	20	18	15	8
19	21	19	15	8
20	22	20	16	8
21	23	21	16	8
22	24	22	16	8
23	25	23	18	8
24	26	24	20	10
25	27	25	20	10
26	28	26	20	10
27	29	27	20	10
28	30	28	20	10
29	31	29	20	10
30	32	30	20	10
31	33	31	25	10
32	34	32	25	10
33	35	33	25	10
34	36	34	25	10
35	37	35	25	10
36	38	36	25	10
37	39	37	25	10
38	40	38	25	10
39	41	39	25	10
40	42	40	25	10
41	43	41	30	10
42	44	42	30	10
43	45	43	30	10
44	46	44	30	10
45	47	45	30	10
46	48	46	30	10
47	49	47	30	10
48	50	48	30	10

z	de	dp	dm	D1
49	51	49	30	10
50	52	50	40	12
51	53	51	40	12
52	54	52	40	12
53	55	53	40	12
54	56	54	40	12
55	57	55	40	12
56	58	56	40	12
57	59	57	40	12
58	60	58	40	12
59	61	59	40	12
60	62	60	40	12
61	63	61	50	12
62	64	62	50	12
63	65	63	50	12
64	66	64	50	12
65	67	65	50	12
66	68	66	50	12
67	69	67	50	12
68	70	68	50	12
69	71	69	50	12
70	72	70	50	12
72	74	72		12
75	77	75		12
76	78	76		12
80	82	80		12
85	87	85		12
90	92	90		12
95	97	95		12
100	102	100		12
110	112	110		12
114	116	114		12
120	122	120		12
127	129	127		12

MODULO 1.5

ANGOLO DI PRESSIONE 20°

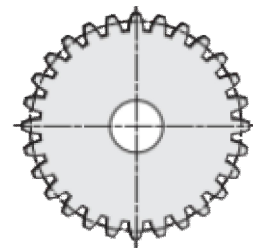
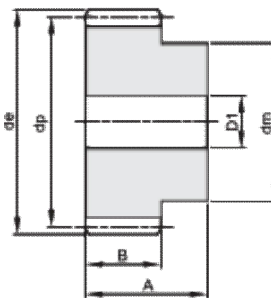
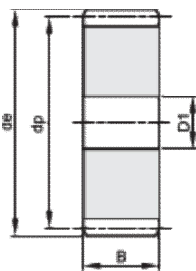
A

30

B

17

Materiale acciaio C45



z	de	dp	dm	D1
12	21	18	14	8
13	22.5	19.5	15	8
14	24	21	17	8
15	25.5	22.5	18	8
16	27	24	19	8
17	28.5	25.5	20	8
18	30	27	20	8
19	31.5	28.5	20	8
20	33	30	25	8
21	34.5	31.5	25	10
22	36	33	25	10
23	37.5	34.5	25	10
24	39	36	25	10
25	40.5	37.5	25	10
26	42	39	30	12
27	43.5	40.5	30	12
28	45	42	30	12
29	46.5	43.5	30	12
30	48	45	30	12
31	49.5	46.5	35	12
32	51	48	35	12
33	52.5	49.5	35	12
34	54	51	35	12
35	55.5	52.5	35	12
36	57	54	35	12
37	58.5	55.5	40	12
38	60	57	40	12
39	61.5	58.5	40	12
40	63	60	40	12
41	64.5	61.5	40	12
42	66	63	50	12
43	67.5	64.5	50	12
44	69	66	50	12
45	70.5	67.5	50	12
46	72	69	50	14
47	73.5	70.5	50	14
48	75	72	50	14

z	de	dp	dm	D1
49	76.5	73.5	50	14
50	78	75	50	14
51	79.5	76.5	60	14
52	81	78	60	14
53	82.5	79.5	60	14
54	84	81	60	14
55	85.5	82.5	60	14
56	87	84	60	16
57	88.5	85.5	60	16
58	90	87	60	16
59	91.5	88.5	60	16
60	93	90	60	16
61	94.5	91.5	70	16
62	96	93	70	16
63	97.5	94.5	70	16
64	99	96	70	16
65	100.5	97.5	70	16
66	102	99	70	16
67	103.5	100.5	70	16
68	105	102	70	16
69	106.5	103.5	70	16
70	108	105	70	16
72	111	108		16
75	115.5	112.5		16
76	117	114		16
80	123	120		16
85	130.5	127.5		16
90	138	135		16
95	145.5	142.5		16
100	153	150		16
110	168	165		16
114	174	171		16
120	183	180		16
127	193.5	190.5		16

MODULO 2

ANGOLO DI PRESSIONE 20°

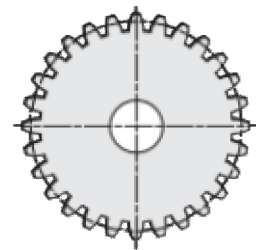
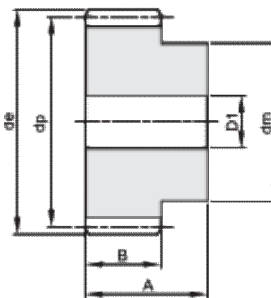
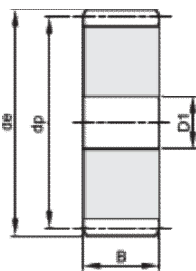
A

35

B

20

Materiale acciaio C45



z	de	dp	dm	D1
12	28	24	18	10
13	30	26	20	10
14	32	28	22	10
15	34	30	24	10
16	36	32	25	10
17	38	34	25	10
18	40	36	25	10
19	42	38	25	10
20	44	40	30	10
21	46	42	30	12
22	48	44	30	12
23	50	46	30	12
24	52	48	35	12
25	54	50	35	12
26	56	52	40	12
27	58	54	40	12
28	60	56	40	12
29	62	58	40	14
30	64	60	40	14
31	66	62	45	14
32	68	64	45	14
33	70	66	45	14
34	72	68	45	14
35	74	70	45	14
36	76	72	45	14
37	78	74	50	14
38	80	76	50	14
39	82	78	50	14
40	84	80	50	14
41	86	82	55	16
42	88	84	55	16
43	90	86	55	16
44	92	88	60	16
45	94	90	60	16
46	96	92	60	16
47	98	94	70	16
48	100	96	70	16

z	de	dp	dm	D1
49	102	98	70	16
50	104	100	70	16
51	106	102	70	16
52	108	104	70	16
53	110	106	70	16
54	112	108	70	16
55	114	110	70	16
56	116	112	70	16
57	118	114	70	16
58	120	116	70	16
59	122	118	70	16
60	124	120	70	16
61	126	122	80	16
62	128	124	80	16
63	130	126	80	16
64	132	128	80	16
65	134	130	80	16
66	136	132	80	16
67	138	134	80	16
68	140	136	80	16
69	142	138	80	16
70	144	140	80	16
72	148	144		16
75	154	150		20
76	156	152		20
80	164	160		20
85	174	170		20
90	184	180		20
95	194	190		20
100	204	200		20
110	224	220		20
114	232	228		20
120	244	240		20
127	258	254		20

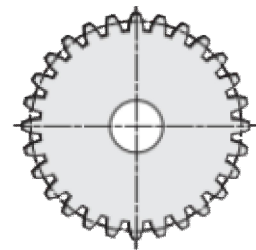
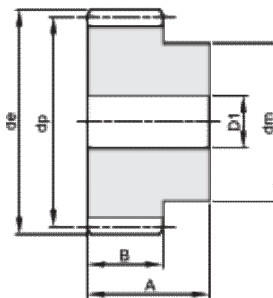
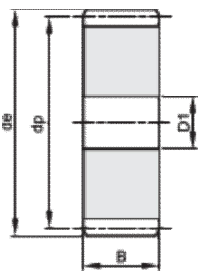
MODULO 2.5

ANGOLO DI PRESSIONE **20°**

A
45

B	25
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Materiale acciaio C45



z	de	dp	dm	D1
12	35	30	22	10
13	37.5	32.5	25	10
14	40	35	28	10
15	42.5	37.5	30	10
16	45	40	32	12
17	47.5	42.5	35	12
18	50	45	35	12
19	52.5	47.5	35	12
20	55	50	40	12
21	57.5	52.5	40	14
22	60	55	45	14
23	62.5	57.5	45	14
24	65	60	45	14
25	67.5	62.5	50	14
26	70	65	50	14
27	72.5	67.5	50	14
28	75	70	50	14
29	77.5	72.5	50	14
30	80	75	55	14
31	82.5	77.5	55	16
32	85	80	55	16
33	87.5	82.5	55	16
34	90	85	55	16
35	92.5	87.5	60	16
36	95	90	60	16
37	97.5	92.5	60	16
38	100	95	60	16
39	102.5	97.5	60	16
40	105	100	70	16
41	107.5	102.5	70	16
42	110	105	70	16
43	112.5	107.5	70	16
44	115	110	70	16
45	117.5	112.5	70	16
46	120	115	70	20
47	122.5	117.5	80	20
48	125	120	80	20

[illegible]

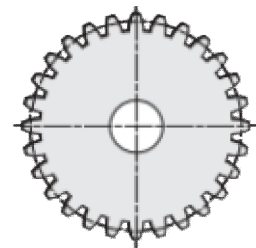
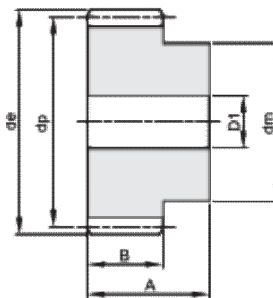
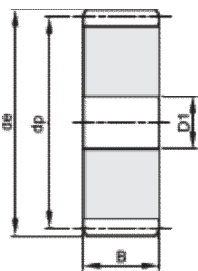
MODULO 3

ANGOLO DI PRESSIONE **20°**

A
50

B
30

Materiale acciaio C45



z	de	dp	dm	D1
12	42	36	27	12
13	45	39	30	12
14	48	42	33	12
15	51	45	35	12
16	54	48	38	14
17	57	51	42	14
18	60	54	45	14
19	63	57	45	14
20	66	60	45	14
21	69	63	45	16
22	72	66	50	16
23	75	69	50	16
24	78	72	50	16
25	81	75	60	16
26	84	78	60	16
27	87	81	60	16
28	90	84	60	16
29	93	87	60	16
30	96	90	60	16
31	99	93	60	16
32	102	96	70	16
33	105	99	70	16
34	108	102	70	16
35	111	105	70	16
36	114	108	70	20
37	117	111	70	20
38	120	114	80	20
39	123	117	80	20
40	126	120	80	20
41	129	123	80	20
42	132	126	80	20
43	135	129	80	20
44	138	132	90	20
45	141	135	90	20
46	144	138	90	20
47	147	141	100	20
48	150	144	100	20

[illegible]

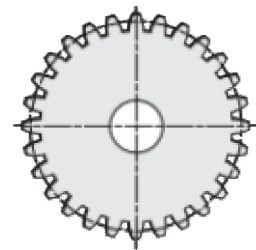
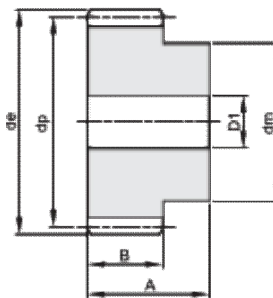
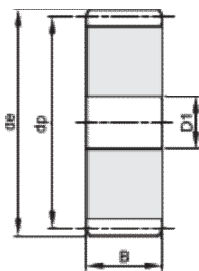
MODULO 4

ANGOLO DI PRESSIONE **20°**

A	60
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B	40
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Materiale acciaio C45



z	de	dp	dm	D1
12	56	48	35	14
13	60	52	40	14
14	64	56	45	14
15	68	60	45	14
16	72	64	50	16
17	76	68	50	16
18	80	72	50	16
19	84	76	60	16
20	88	80	60	16
21	92	84	70	16
22	96	88	70	16
23	100	92	75	20
24	104	96	75	20
25	108	100	75	20
26	112	104	75	20
27	116	108	75	20
28	120	112	75	20
29	124	116	75	20
30	128	120	75	20
31	132	124	80	20
32	136	128	80	20
33	140	132	80	20
34	144	136	80	20
35	148	140	80	20
36	152	144	80	25
37	156	148		25
38	160	152		25
39	164	156		25
40	168	160		25
41	172	164		25
42	176	168		25
43	180	172		25
44	184	176		25
45	188	180		25
46	192	184		25
47	196	188		25
48	200	192		25

[illegible]

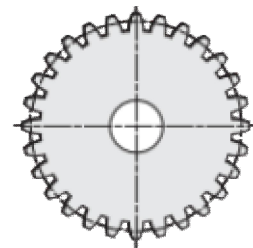
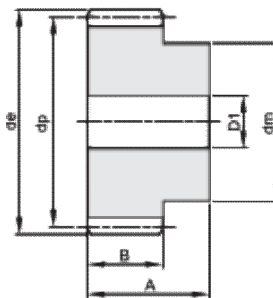
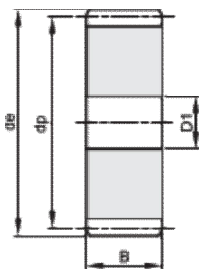
MODULO 5

ANGOLO DI PRESSIONE **20°**

A	75
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B	50
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Materiale acciaio C45



z	de	dp	dm	D1
12	70	60	45	20
13	75	65	50	20
14	80	70	55	20
15	85	75	60	20
16	90	80	65	20
17	95	85	70	20
18	100	90	70	20
19	105	95	70	20
20	110	100	80	20
21	115	105	80	20
22	120	110	80	20
23	125	115	90	20
24	130	120	90	20
25	135	125	90	20
26	140	130	100	20
27	145	135	100	20
28	150	140	100	25
29	155	145	110	25
30	160	150	110	25
32	170	160		25
35	185	175		25
38	200	190		25
40	210	200		25
45	235	225		25
48	250	240		25
50	260	250		30
52	270	260		30
55	285	275		30
57	295	285		30
60	310	300		30
65	335	325		30
70	360	350		30
75	385	375		30
76	390	380		30
80	410	400		30
85	435	425		30
90	460	450		30

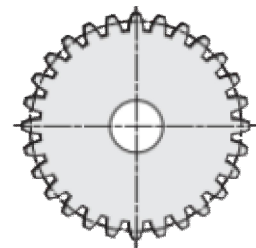
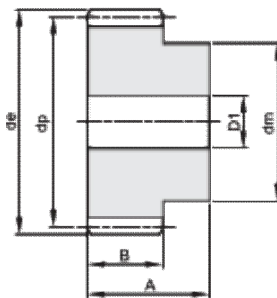
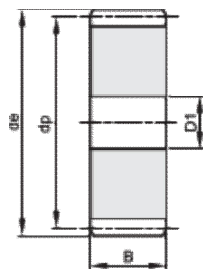
[illegible]

MODULO 6

ANGOLO DI PRESSIONE 20°

A
80

B
60



Materiale acciaio C45

z	de	dp	dm	D1
12	84	72	54	20
13	90	78	60	20
15	102	90	70	20
16	108	96	75	20
18	120	108	80	20
20	132	120	90	20
24	156	144	110	25
25	162	150	110	25
28	180	168		25
30	192	180		25
32	204	192		25
35	222	210		25
38	240	118		25
40	252	240		25

